

SIMULATION OPTIMIZATION SYSTEMS Research Laboratory

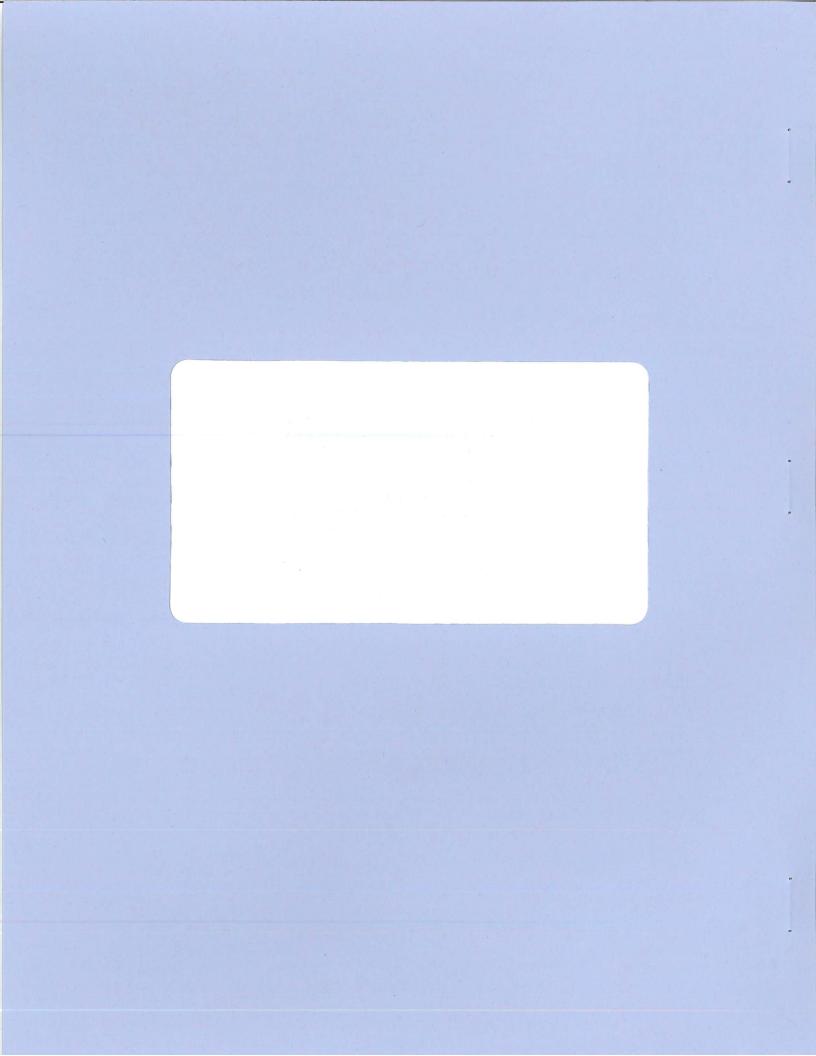
DESIGN TOOLS AND METHODOLOGY FOR HIGH-SPEED/HIGH-FREQUENCY CIRCUITS AND SYSTEMS

Q.J. Zhang, M.S. Nakhla, J.W. Bandler, R.M. Biernacki, H. Zaabab, L. Li, D. Liu, K. Mihan, S.H. Chen, R. Hemmers, P. Grobelny, Y. Lai, N. Liu, W. Lai

SOS-95-6-V

May 1995

McMASTER UNIVERSITY
Hamilton, Canada L8S 4L7
Department of Electrical and Computer Engineering



DESIGN TOOLS AND METHODOLOGY FOR HIGH-SPEED/HIGH-FREQUENCY CIRCUITS AND SYSTEMS

Q.J. Zhang, M.S. Nakhla, J.W. Bandler, R.M. Biernacki, H. Zaabab, L. Li, D. Liu, K. Mihan, S.H. Chen, R. Hemmers, P. Grobelny, Y. Lai, N. Liu, W. Lai

SOS-95-6-V

May 1995

Q.J. Zhang, M.S. Nakhla, J.W. Bandler, R.M. Biernacki, H. Zaabab, L. Li, D. Liu, K. Mihan, S.H. Chen, R. Hemmers, P. Grobelny, Y. Lai, N. Liu and W. Lai

No part of this document may be copied, translated, transcribed or entered in any form into any machine without written permission. Address enquiries in this regard to Dr. J.W. Bandler. Excerpts may be quoted for scholarly purposes with full acknowledgement of source. This document may not be lent or circulated without this title page and its original cover.

| | | 9 |
|--|--|----|
| | | p |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | 0. |
| | | |
| | | 4 |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | a |
| | | |
| | | ø |
| | | |
| | | |
| | | |
| | | á |

Subproject C.3.C3

Design Tools and Methodology for High-Speed/High-Frequency Circuits and Systems

Q.J. Zhang (in charge)*
M.S. Nakhla *
J.W. Bandler +
R.M. Biernacki+

H. Zaabab*
L. Li*, D. Liu*, K. Mihan*
S. Chen*, R. Hemmers*, P. Grobelny*
Y. Lai*, N. Liu*, W. Lai*

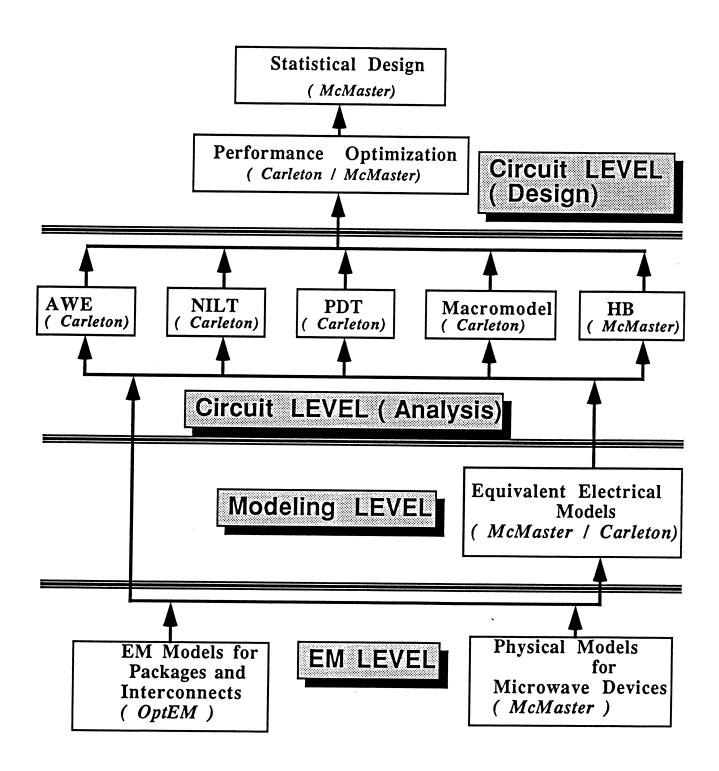
*Carleton University
+McMaster University

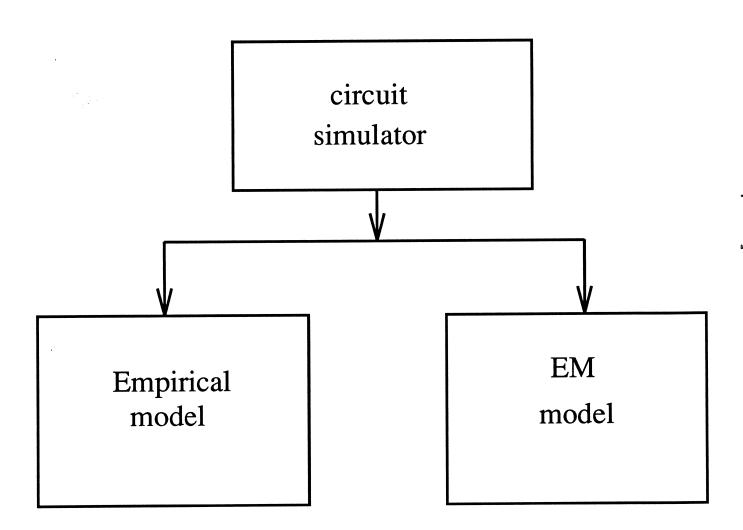
Overall Objectives

Collaborative project aimed to develop tools and methodology for high-speed/high-frequency circuits and systems:

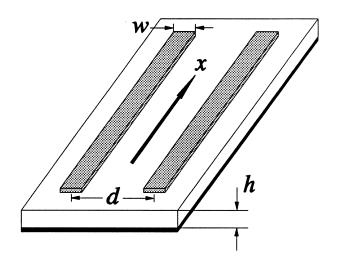
to address design hierarchy EM level, device level circuit level MCM, PCB, backplanes

to integrate CAD approaches modeling simulation optimization statistical design





Two-Conductor Coupled Transmission Lines



Distributed LC Model for Lossless Lines

$$\frac{\partial v(x)}{\partial x} = -j\omega \ L \ i(x)$$

$$\frac{\partial i(x)}{\partial x} = -j\omega \ C \ v(x)$$

where L and C are the per-unit-length inductance and capacitance matrices, respectively.

TABLE I
Comparison of the Calculated LC Matrices

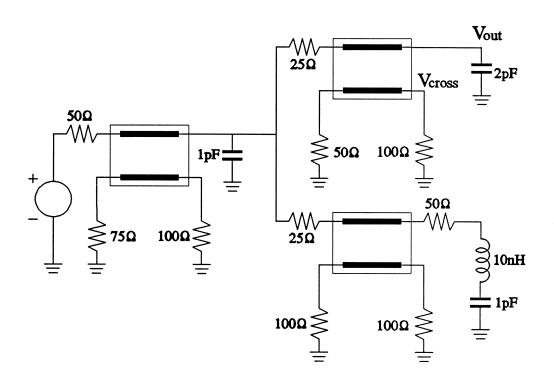
| | Walker | em | IE3D |
|-----------------|--------|-------|-------|
| L_{11} (nH/m) | 494.5 | 510.7 | 523.4 |
| L_{12} (nH/m) | 63.29 | 58.67 | 62.70 |
| C_{11} (pF/m) | 69.97 | 57.52 | 61.06 |
| C_{12} (pF/m) | -7.13 | -3.11 | -3.06 |

TABLE II
Percentage Differences

| | Walker | em | IE3D |
|--------------|--------|-------|-------|
| L_{11} (%) | 0 | 3.3 | 5.8 |
| $L_{12}(\%)$ | 0 | -7.3 | -0.9 |
| $C_{11}(\%)$ | 0 | -17.8 | -12.7 |
| $C_{12}(\%)$ | 0 | -56.4 | -57.1 |

Interconnect Circuit for Model Comparison

(Lum, Nakhla and Zhang, 1991)

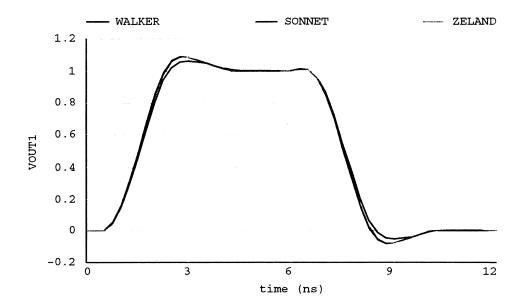


Circuit Simulator

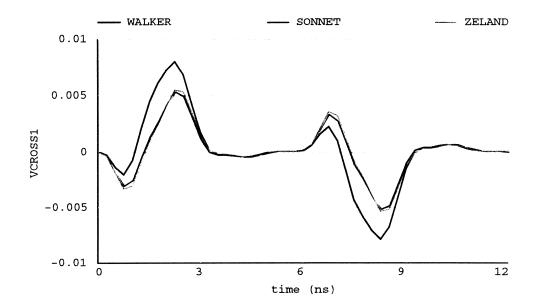
The AWE simulator COFFEE from Carleton University driven by OSA90/hope™ from Optimization Systems Associates Inc. through Datapipe™.

The input is a 6 ns trapezoidal voltage signal.

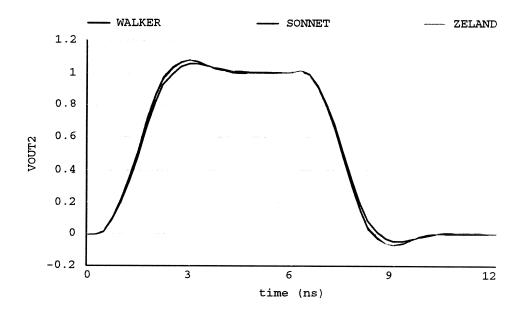
Comparison of the Response V_{out1}



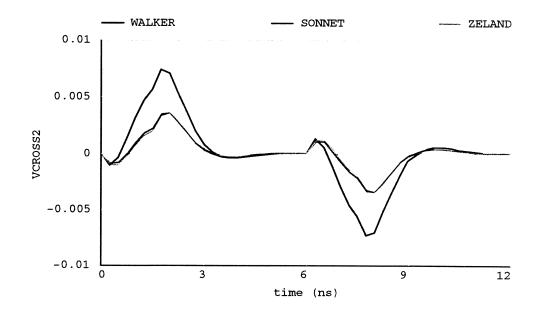
Comparison of the Response $V_{\it cross1}$

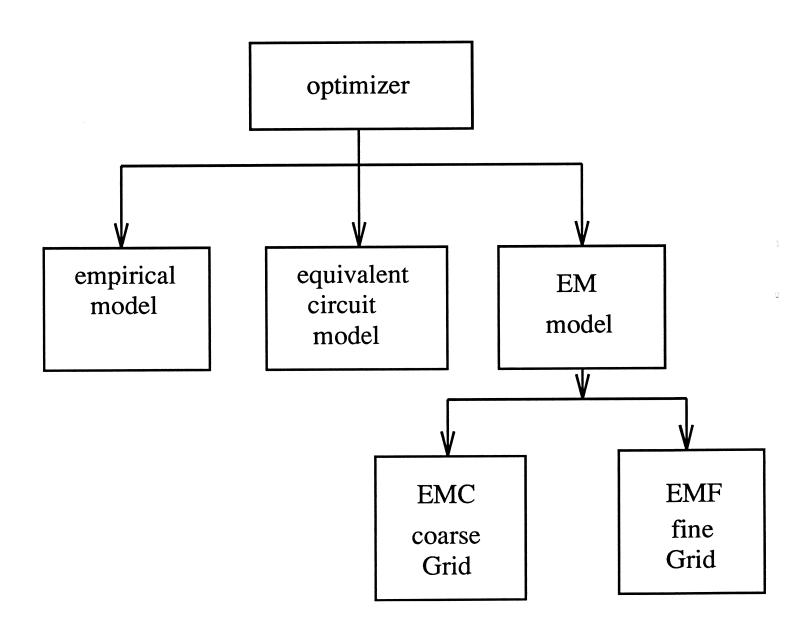


Comparison of the Response V_{out2}



Comparison of the Response $V_{\it cross2}$





The Space Mapping Technique

particularly attractive for designs involving CPU intensive simulators

it substantially decreases the number of necessary exact EM simulations

we create and iteratively refine a mapping from the EM simulator input space onto the parameter space of the model used by the optimizer

the initial mapping is found using a preselected set of k points in the EM input space

the set of corresponding points in the optimizer parameter space is determined by fitting the EM simulation results to the model used by the optimizer

Exploitation of Coarse Grid for EM Optimization

we exploit coarse-grid EM field simulations for rapid

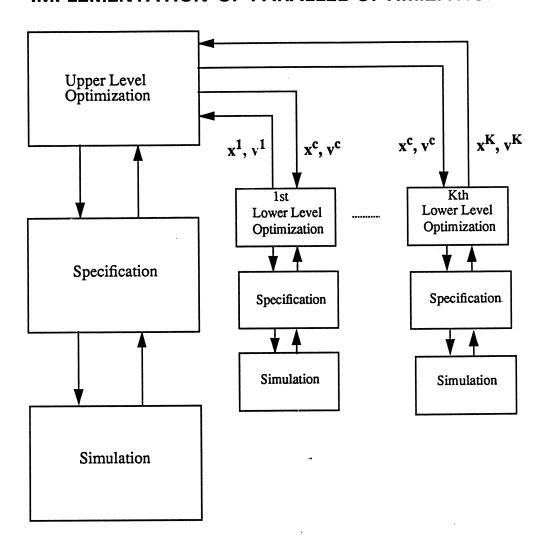
performance driven design optimization yield optimization robustness analysis of optimal solutions

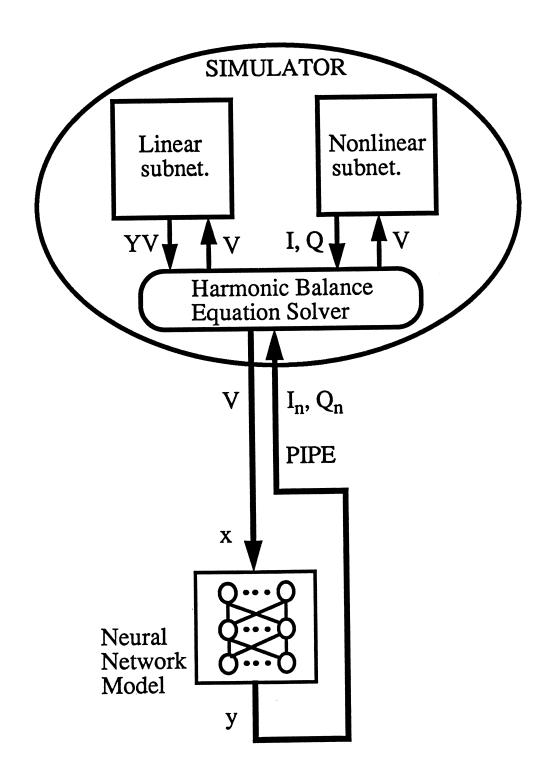
it is demonstrated that coarse grid models can provide substantive circuit performance information in a practical time frame

very few fine-grid EM simulations are needed to align the EMC model with the ultimately accurate EMF model

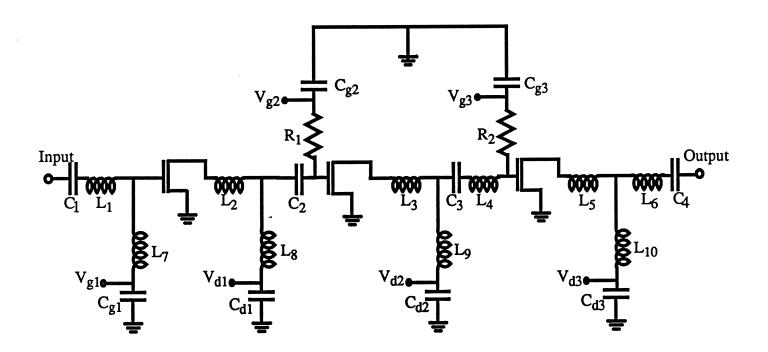
Space Mapping is used for model alignment; it leads to solutions otherwise obtainable only by extremely CPU intensive direct fine-grid optimization

IMPLEMENTATION OF PARALLEL OPTIMIZATION

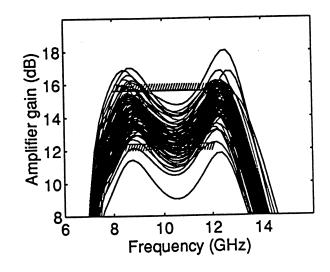


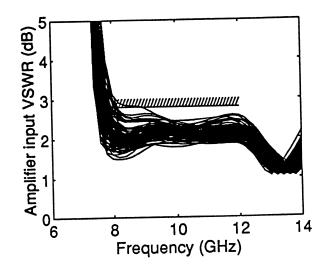


Implementation of neural network models into circuit simulator.

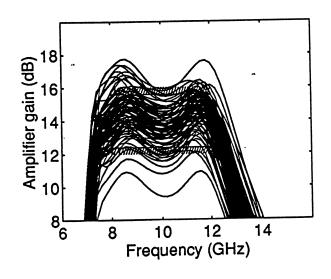


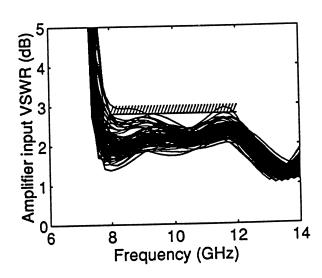
Circuit diagram of an X-band amplifier





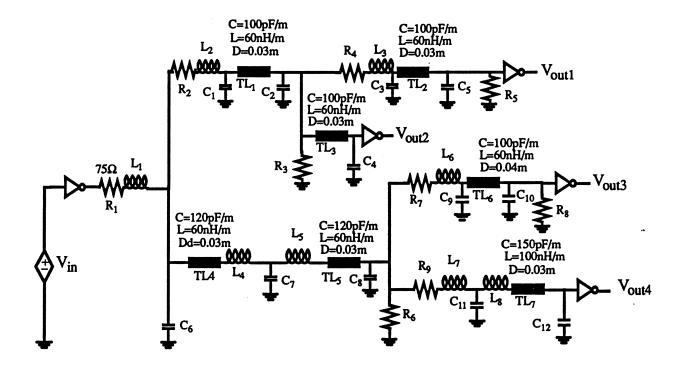
(a)



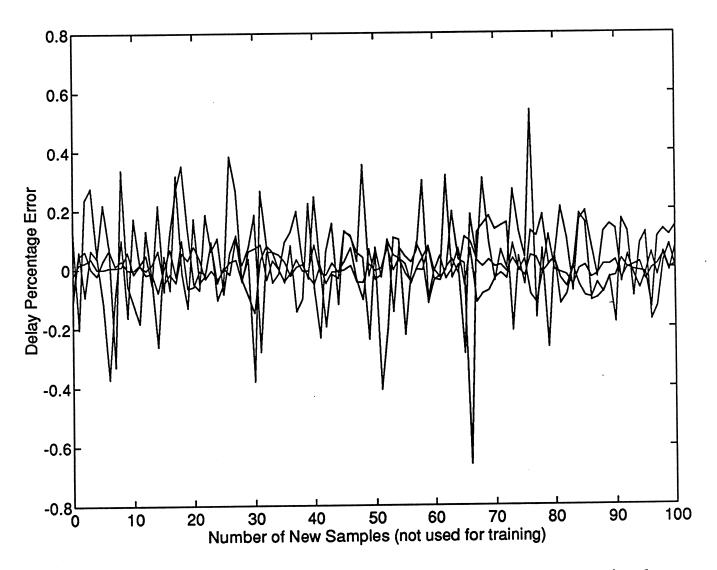


(b)

Monte Carlo sweep of gain and input VSWR of the X-band amplifier using neural network model (a) before and (b) after yield optimization.



A high-speed VLSI interconnect network represented by a 7 transmission line circuit with nonlinear terminations



The 7 transmission line example. Percentage errors between signal delays predicted from the neural network model and that from exact simulation for 100 randomly selected set of samples not used for training.

Huber Optimization

circuit optimization must take into account model/measurement/statistical errors, variations and uncertainties

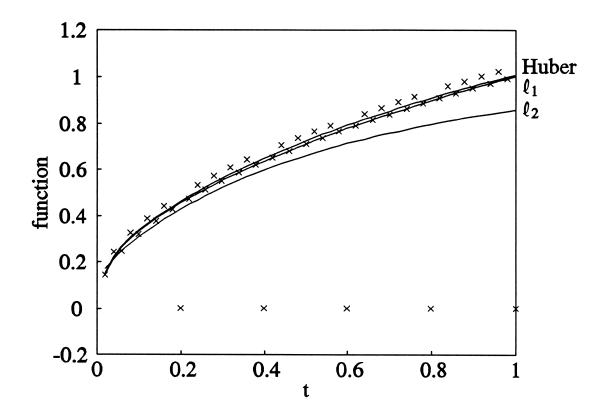
least-squares (ℓ_2) solutions are notoriously susceptible to the influence of gross errors: just a few "wild" data points can alter the results significantly

the ℓ_1 method is robust against gross errors; however, it inappropriately treats small variations in the data

neither the ℓ_1 nor ℓ_2 alone is capable of providing solutions which are robust against large errors *and* flexible w.r.t. small variations in the data

the Huber solution can provide a smooth model from data which contains many small variations and such a model is also robust against gross errors

$\ell_1,\,\ell_2$ and Huber Data Fitting



 $\ell_1,\,\ell_2$ and Huber solutions for data fitting in the presence of large and small errors

One-sided Huber Formulation for Yield Optimization

we present a one-sided Huber approach to yield optimization of linear and nonlinear circuits

we consider a number of statistical outcomes of circuit parameters denoted by ϕ^i

for each outcome we create a generalized ℓ_p function $v(\mathbf{\phi}^i)$

we have formulated yield optimization as a one-sided ℓ_1 problem (Bandler and Chen, 1988)

here we formulate yield optimization as a one-sided Huber problem: the objective function is defined as

$$U(\mathbf{\phi}^0) = \sum_{i=1}^N \rho_k^+(\alpha_i \nu(\mathbf{\phi}^i))$$

where

 ϕ^0 the nominal circuit parameters

 α_i a positive multiplier associated with the *i*th outcome

N the total number of outcomes

MOMENT METHOD

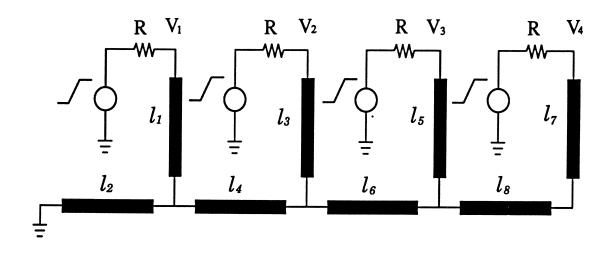
Fast statistical analysis based on statistical moments

An analytical and explicit relationship between X and y

Much fewer circuit simulations required

Useful for statistical design of highspeed circuits and systems

GROUND NOISE EXAMPLE



| | | Monte-Carlo | proposed method |
|------------------|---------------------------|-------------|-----------------|
| moments | $\overline{h_1}$ | 3.2291 | 3.2265 |
| of $V_{f 4}$ | $\bar{h_2}$ | 10.4287 | 10.4121 |
| • | h_3^- | 33.6866 | 33.6064 |
| | h_{4} | 108.8322 | 108.4882 |
| mean | $\overline{\overline{y}}$ | 3.2291 | 3.2265 |
| stand. dev. | σ | 4.2029e-02 | 4.2917e-02 |
| test of skewness | S | 0.03926 | 0.07593 |
| test of kurtosis | k | 3.0188 | 3.1085 |

Collaboration with Industry

Bell-Northern Research

Optimization Systems Associates

OptEM Engineering

Summary

signal integrity optimizations carried out statistical design methods developed

fast modelling approaches for circuit optimization introduced

EM models used in simulation and optimization

results achieved through collaboration between two universities and by cooperation with industry

| | | | w. |
|--|--|--|----|
| | | | |
| | | | ſ |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | ~ |
| | | | ¥- |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | 9 |
| | | | |
| | | | |
| | | | |
| | | | |

